

Work Order ID 80003

Wednesday, February 08, 2012 3:36:54 PM

80003

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Item ID: D4004-5 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Bottom Strap Attach Bracket
 Start Date: 2/9/2012 Start Qty: 4.00 *4* Cust Item ID:
 Required Date: 2/28/2012 Req'd Qty: 4.00 *4* Customer:
 Reference:

Approvals: Process Plan: MUF Date: 12-02-08 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4004	A

100 0.00
 100 BAND SAW
 Bandsaw Memo 0.00
 Jeaspa Bandsaw 1-Cut D3033-144 extrusion to length per D4004-5 detail of dwg D3033

Ensure cut is started at correct place per dwg
 Batch: 368524 (24)
 2-Debur 877193 (24)

105 0.00
 105 Small Fab Memo 0.00
 Small Fab Drill and c'sink holes as per dwg and trim part to length as required.

EP 12/02/16 (4)

EP 12/02/16 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D4004-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bottom Strap Attach Bracket

Stop ***NS2***

Start Date: 2/9/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 2/28/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

SB 12/02/10

(u)

Quality Control

120

Chemical Conversion Coat per QSI005 4.1

0.00

120

HandFinish

Memo

0.00

AB 12-2-17 (4)

Hand Finishing

130

QC3- Inspect Part Finish

0.00

130

QC

Memo

0.00

12/2/12 (4)

Quality Control

W/O:		WORK ORDER CHANGES					
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Item ID: D4004-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bottom Strap Attach Bracket

Start Date: 2/9/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 2/28/2012 Req'd Qty: 4.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

140

Identify as per dwg & Stock Location: 141

0.00

140

Packaging

Memo

0.00

Packaging

12661 SP 40

150

QC21- Final Inspection - Work Order Release

0.00

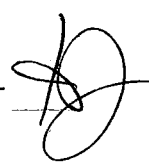
150

QC

Memo

0.00

Quality Control

12/2/22 
012-02-22
(4)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 80003

Parent Item: D4004-5

Parent Item Name: Bottom Strap Attach Bracket

Start Date: 2/9/2012

Required Date: 2/28/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 09.12.15 new issue EC verified by:DD
562 DD verf:EC

IPP Rev:B 10.05.17 as per ECN10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3033-144 Seat Track		Manufactured	No			100	f	44.1389	0.41	1.7263158			

Location

Loc Qty

Loc Code

ST489A

44.13894731

30209

0.5

58045

5.19684211

68524

3.9421052

77193

34.5

0.86
0.86

GP 2/02/16

Dart Aerospace Ltd

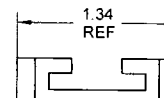
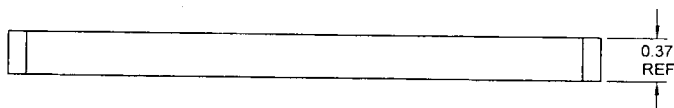
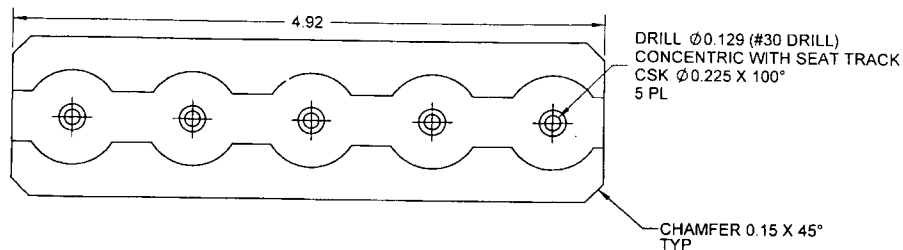
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DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4004-5	JCA-M47-2-23



D4004-5 BOTTOM STRAP ATTACH BRACKET

RELEASED
2010-05-05
NP

NOTES:

- 1) MATERIAL: MADE FROM ANCRA P/N 40456-11-144
OR BROWNLINE P/N 20276-144-0-0
OR D3033-144
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4004-5" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.14 lbs

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. D4004
MFG. APPR.		REV. A
APPROVED		SHEET 7 OF 11
DE APPR.		TITLE SIDE RESTRAINT
DATE	10.02.10	SCALE NTS
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